



DETAIL A
SCALE 1 : 6

Ø 1.9 ROLLER — 6" CENTERS

13" BETWEEN FRAMES

31 1/4" LINE HEIGHT

32"

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	
		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED	
		MATERIAL		ENG APPR.	
		FINISH		MFG APPR.	
NEXT ASSY	USED ON			Q.A.	
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:	
				TITLE:	
				Conveyor Assembly	
SIZE	DWG. NO.			REV	
B	Conveyor Assembly				
SCALE: 1:16			WEIGHT:	SHEET 1 OF 2	

Bill of Materials

Item No.	Qty.	Drawing No.	Part No.	Mfr./Vendor	Description
1	2	Conveyor Side Channel			CONVEYOR SIDE CHANNEL
2	3	Cross Tie			CROSS TIE
3	20		1913RS-1	ROLCON	1.9" DIA. X 13" BETWEEN FRAMES WITH 16 GA. GALV. TUBE, PRECISION BEARINGS WITH 7/16" HEX AXLE
4	3		5183K63	MCMaster-CARR	H-STYLE STAND, 16" WIDE X 23-5/8" TO 35-5/8" HT.
5	48				7/16" WASHER, ZINC-PLATED STEEL (SAE STANDARD)
6	12				3/8" WASHER, ZINC-PLATED STEEL (SAE STANDARD)
7	24				7/16"-14 X 1" LONG HEX NUT
8	24				7/16" SPLIT LOCK WASHER, ZINC-PLATED STEEL
9	6				3/8" SPLIT LOCK WASHER, ZINC-PLATED STEEL
10	24				7/16-14 Hex Nut
11	6				3/8"-16 X 1" LONG
12	6				3/8-16 HEX NUT